

LOW VOLTAGE AERIAL BUNDLED CABLES

# LOW VOLTAGE AERIAL BUNDLED CABLES

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		Insulation thickness and neutral insulation color amendment	
		Maximum diameters in Local section amendment	



## INDEX

1	SCO	РЕ	4
2	LIST	OF COMPONENTS – COMMON LIST	4
3	REF	ERENCE LAWS AND STANDARDS	4
3.1	Laws	5	4
3.2	Euro	pean & International Standards	5
3.3	Loca	l Standards	6
3.4	Repl	aced Local Standards	6
4	CAB	LES CLASIFICATION	6
5	DES	IGN AND MANUFACTURING	9
5.1	Cond	luctor	9
5.2	Insul	ation	10
5.3	Shea	th	11
5.4	Cons	tructive aspects	12
5.5	Amp	acity and Short-circuit rating	.12
5.6	Cabl	e designation and Markings	12
5.	6.1	Cable designation	12
5.	6.2	Markings	12
6	TES	Г CLASSIFICATION	12
6.1	Acce	ptance tests	12
6.	1.1	Routine tests:	12
6.	1.2	Sample test	12
6.	1.3	Sampling and acceptance criteria	12



6.2	Type test	.13
6.3	Tests list for Type I and Type II cables	.14
6.4	Tests for Type III and Type IV cables	.17
7	GUARANTEE	20
8	CONDITIONS OF SUPPLY	20
9	TECHNICAL CHECK-LIST	21
9.1	Technical check-list examples	.23
9.	1.1 Type I 4x25 mm <sup>2</sup> cable	.23
9.	1.2 Type II 3x150+80 mm <sup>2</sup> cable	.24
9.	1.3 Type III 4x16 mm <sup>2</sup> cable	.26
9.	1.4 Type IV 3x70+54,6 mm <sup>2</sup> cable	.27
LOC	AL SECTION A – E-DISTRIBUZIONE (ITALY), E- E-DISTRIBUTIE (ROMANIA)	29
LOC	AL SECTION B – CODENSA	35
LOC	AL SECTION C – ENEL DISTRIBUCIÓN CHILE	37
LOC	AL SECTION D – EDESUR	41
LOC	AL SECTION E – ENEL DISTRIBUCIÓN PERU	42
LOC	AL SECTION F – ENDESA DISTRIBUCIÓN ELÉCTRICA	47
LOC	AL SECTION G – ENEL DISTRIBUIÇÃO (BRASIL)	52
COM	IMON LIST	55

## 1 SCOPE

The aim of this document is to provide technical requirements for the supply of aerial low voltage cables to be used in the distribution networks in Enel Group Distribution Companies, listed below:

Codensa	Colombia
Enel distribución Perú	Perú
Edesur	Argentina
e-distributie Banat	Romania
e-distributie Dobrogea	Romania
e-distributie Muntenia	Romania
e-distribuzione	Italy
Endesa Distribución Eléctrica	Spain
Enel distribución Chile	Chile
Enel Distribuição Ceará	Brazil
Enel Distribuição Rio	Brazil
Enel Distribuição Goiás	Brazil

This standard specifies the construction, dimensions and test requirements that must be accomplished by overhead low voltage distribution cables with rated voltage Uo/U(Umax)= 0.6/1 (1.2) kV used in distribution systems by the utilities mentioned above.

This standard replaces all the local standards used up to now by all the Distribution Companies, as long as local regulation allows it.

## 2 LIST OF COMPONENTS – COMMON LIST

The list of components with the main requirements, which is an integral part of the present document, is reported attached at the end of the document.

## 3 REFERENCE LAWS AND STANDARDS

#### 3.1 Laws

Brazil

• NR-10 - Segurança em Instalações e Serviços em Eletricidade

Chile

• NSEG 5 En.71 Reglamento de Instalaciones Eléctricas de Corrientes Fuertes.

Colombia

- RETIE, Reglamento Técnico de Instalaciones Eléctricas.
- Código Eléctrico Colombiano, NTC 2050

#### Peru

- Código Nacional de Electricidad Suministro 2011.
- Norma Tecnica de Calidad de los servicios electricos (NTCSE)

#### Spain

- R.D. 614/2001, de 8 de junio, sobre disposiciones mínimas para la protección de la salud y seguridad de los trabajadores frente al riesgo eléctrico.
- R.D. 337/2014, de 9 de mayo, por el que se aprueban el Reglamento sobre condiciones técnicas y garantías de seguridad en instalaciones eléctricas de alta tensión y sus Instrucciones Técnicas Complementarias ITC-RAT 01 a 23.

## 3.2 European & International Standards

- HD 605 S2 "Electric cables Additional test methods"
- HD 626 S1 "Overhead distribution cables of rated voltage Uo/U(Um): 0,6/1 (1,2) kV"
- IEC 60228: "Conductors of insulated cables"
- IEC 60502-1:" Power cables with extruded insulation and their accessories for rated voltages from 1 kV up to 30 kV Part 1: cables for rated voltages of 1 kV and 3 kV"
- IEC 60811-100 "Electric and optical fibre cables Test methods for non-metallic materials-Part 100: General"
- IEC 60811-201 "Electric and optical fibre cables Test methods for non-metallic materials-Part 201: General tests - Measurement of insulation thickness"
- IEC 60811-202 "Electric and optical fibre cables Test methods for non-metallic materials-Part 202: General tests - Measurement of thickness of non-metallic sheath"
- IEC 60811-203 "Electric and optical fibre cables Test methods for non-metallic materials-Part 203: General tests - Measurement of overall dimensions"
- IEC 60811-401 "Electric and optical fibre cables Test methods for non-metallic materials-Part 401: Miscellaneous tests - Thermal ageing methods - Ageing in an air oven"
- IEC 60811-402 "Electric and optical fibre cables Test methods for non-metallic materials-Part 402: Miscellaneous tests - Water absorption tests"
- IEC 60811-403 "Electric and optical fibre cables Test methods for non-metallic materials-Part 403: Miscellaneous tests - Ozone resistance tests on cross-linked compounds"
- IEC 60811-409 "Electric and optical fibre cables Test methods for non-metallic materials Part 409: Miscellaneous tests - Loss of mass test for thermoplastic insulations and sheaths
- IEC 60811-501 "Electric and optical fibre cables Test methods for non-metallic materials-Part 501: Mechanical tests - Tests for determining the mechanical properties of insulating and sheathing compounds"
- IEC 60811-502 "Electric and optical fibre cables Test methods for non-metallic materials Part 502: Mechanical tests - Shrinkage test for insulations



- IEC 60811-504 "Electric and optical fibre cables Test methods for non-metallic materials-Part 504: Mechanical tests - Bending tests at low temperature for insulation and sheaths"
- IEC 60811-505 "Electric and optical fibre cables Test methods for non-metallic materials-Part 505: Mechanical tests - Elongation at low temperature for insulations and sheaths"
- IEC 60811-506 "Electric and optical fibre cables Test methods for non-metallic materials-Part 506: Mechanical tests - Impact test at low temperature for insulations and sheaths"
- IEC 60811-507 "Electric and optical fibre cables Test methods for non-metallic materials-Part 507: Mechanical tests Hot set test for cross-linked materials"
- IEC 60811-605 "Electric and optical fibre cables Test methods for non-metallic materials-Part 605: Physical tests - Measurement of carbon black and/or mineral filler in polyethylene compounds"
- IEC 62230 Electric cables Spark-test method
- ISO 2859-0 "Sampling procedures for inspection by attributes -- Part 0: Introduction to the ISO 2859 attribute sampling system"
- ISO 2859-1 "Sampling procedures for inspection by attributes -- Part 1: Sampling schemes indexed by acceptance quality limit (AQL) for lot-by-lot inspection"

## 3.3 Local Standards

See Local Section.

## 3.4 Replaced Local Standards

See Local Section.

## 4 CABLES CLASIFICATION

In the following chart a brief description of the different types of cables depicted in this technical specification is given.

TYPE	DESCRIPTION	Layout
I	Aluminum conductor XLPE insulated self-supporting cables.	Figure 1
11	Cables with aluminum phase conductor insulated with XLPE supported by an aluminum alloy neutral conductor insulated with XLPE	Figure 2
	Aluminum conductor XLPE insulated and sheathed self-supporting cables.	Figure 3
IV	Cables with aluminum phase conductor insulated and sheathed with XLPE supported by an aluminum alloy XLPE insulated neutral messenger.	Figure 4

## Table 1: Types of Cables



Figure 2 Type II LV neutral supported cable XLPE





Figure 3 Type III LV self-supported cable.



Figure 4 Type IV LV neutral supported cable.

Note: Figures are for illustrative purposes only.

## 5 DESIGN AND MANUFACTURING

#### 5.1 Conductor

For **Type III** cables the conductors shall be stranded circular non-compacted (Class 2) made of aluminum with 99,5% purity degree.

For **Type I**, **Type II & Type IV** cables the phase conductors shall be stranded compacted circular (Class 2) made of aluminum with 99,5% purity degree.

Aluminum conductors shall comply all the features specified herein and in standard IEC 60228.

If required, the distance between welding points of the aluminum conductor shall not be less than:

- 15 m between two welding points of the whole conductor
- 200 m between two welding points of the external layer

On the other hand, for neutral supported cables (**Type II & Type IV**) aluminum alloy neutral conductor shall be stranded circular non-compacted, made with wires that shall comply all features specified in standard EN 50183, specifically for AL2 type.

Welding points are forbidden in the central wire. However, welding points in other layers are permitted as long as the distance between welding is not less than:

- 50 m between two welding points of the whole conductor.
- 200 m between two welding point in the external layer

In Table 2 and Table 3 aluminum and aluminum alloy conductor characteristics are shown.

Nominal cross-	Minimum number of	Diameter of conductors [mm]		Maximum resistance of conductor at 20°C	
section [mm <sup>2</sup> ]	wires	Minimum	Maximum	[Ω/km]	
16	6(7)*	4,6	5,2	1,91	
25	6(7)*	5,6	6,5	1,20	
35	6	6,6	7,5	0,868	
50	6	7,7	8,6	0,641	
54,6**	7	9,2	9,8	0,630	
70	12	9,3	10,2	0,443	
80**	19	11,2	12	0,437	
95	15	11,0	12,0	0,320	
150	15	13,9	15,0	0,206	
*(7) For non-compacted conductors					

\*\*Aluminum alloy conductor used for neutral cores

#### Table 2: Characteristics of aluminum and aluminum alloy conductors.

The lay direction of conductors external layer shall be right hand "Z" direction.



Messenger conductor (Type II & Type IV)					
Material		AL2 EN 50183			
Stranding Type	Non-compacted				
Tensile strength of the individual wires	≥(325) N/mm²				
(See EN 50183)	=(020) 10/1111				
Cross-section	[mm <sup>2</sup> ]	54,6	80		
Wire nominal diameter	[mm] 3,15 ±0,03 mm 2,32 ±0,03 mm				
Coefficient of linear thermal expansion	[°C <sup>-1</sup> ] 23·10 <sup>-6</sup>				
Young modulus	[MPa] 62.000				

## Table 3 Neutral supporting conductor additional features.

## 5.2 Insulation

The insulation shall be applied by a suitable extrusion process, and shall form a compact and homogenous body, it shall not penetrate beyond the external layer of the conductor. In addition, it shall be possible to remove without creating any damage to the conductor.

The insulating material shall be cross-linked polyethylene (XLPE), compliant with the characteristics required herein this document.

The insulation must allow maximum conductor temperatures of 90 °C in normal operation and 250 °C under short circuit condition by at least 5 seconds.

The minimum thickness of insulation measured and accepted at any point of the cable shall not be less than 90% of the nominal value minus 0,1 mm. In addition, the average of all these measures should not be less than the nominal thickness.

#### Where:

 $t_{\text{min}}$ : minimum insulation thickness in millimeters

tn:: nominal thickness in millimeters

If there is any separator between the conductor and insulation it shall not be considered when the insulation thickness measurement is performed.



	Type I and Type II		Type III and Type IV		
Cross-section [mm2]	Insulation nominal thickness	Insulation minimum thickness	Insulation nominal thickness	Insulation minimum thickness	
	[mm]	[mm]	[mm]	[mm]	
16	1,2	0,98	1,3	1,07	
25	1,4	1,16	1,3	1,07	
35	1,6	1,34	1,6	1,34	
50	1,6	1,34	1,6	1,34	
70	1,8	1,52	1,6	1,34	
95	1,8	1,52	1,8	1,52	
150	1,8	1,52	1,8	1,52	
54,6*	1,6	1,34	1,6	1,34	
80*	1,8	1,52	1,8	1,52	
*Aluminum alloy conductor used for neutral cores					

#### Table 4 XLPE insulation thickness

The insulation color shall be **black.** 

For Type IV cables the insulation color of the neutral core shall be grey RAL 7001

## 5.3 Sheath.

The following indications are only applied to **Type III** and **Type IV** cables on phase cores.

The outer sheath material shall be appropriate for normal operation at 90°C. In addition, it shall be resistant to moisture, abrasion, and solar radiation.

The outer sheath compound shall be made of cross-linked polyethylene (XLPE) compliant with the characteristic required herein in this document. In addition it shall be adhered to the insulation.

The minimum thickness of the outer sheath measured and accepted at any point of the cable shall not be less than 0,1 mm, and the average of all these measures should not be less than the nominal thickness.

Using a separator between insulation material and the outer sheath is not admitted.

Cross-section [mm2]	Sheath nominal thickness [mm]	Sheath minimum thickness [mm]	Color
All	0,2	0,1	Grey RAL 7001

#### Table 5 XLPE sheath thickness and color

## 5.4 Constructive aspects.

Unless otherwise indicated in Local sections the following indications shall be followed:

For Type I & Type III cables the cores shall be bundled to the right (clockwise). The lay ratio shall be 15 up to 20 per the overall diameter of the bundled cores.

For Type II & Type IV cables the phase cores shall be bundled around the neutral core to the right (clockwise). The lay ratio shall be 25 up to 30 per the overall diameter of the configuration.

## 5.5 Ampacity and Short-circuit rating

See local section

#### 5.6 Cable designation and Markings

#### 5.6.1 Cable designation

See Local Section.

#### 5.6.2 Markings

The marking must be indelible, easily legible and carried out by engraving or in relief above the surface of the outer sheath in a continuous way.

Specific characteristics are detailed in Local Section.

#### 6 TEST CLASSIFICATION

For Endesa cables test shall be performed according to standard UNE 21030

#### 6.1 Acceptance tests

Acceptance tests (routine tests and sample tests) shall be carried out in the Supplier's facilities.

#### 6.1.1 Routine tests:

Routine tests shall be performed at 100% of delivered spools

#### 6.1.2 Sample test

Sample tests are carried out over samples taken from a complete cable (See Table 6 in sub-clause 6.1.3 for sampling).

#### 6.1.3 Sampling and acceptance criteria

In order to determine acceptability of a lot, an inspection by attributes following a simple sampling plan shall be performed, in compliance with standard ISO 2859-0 and ISO 2859-1.

Specifically, AQL=1,5%, level II, rejecting any "minor, major or critical" defect in the inspection.

The costs of rejected materials will be charged to the bidder. The approval or rejection of each one of the samples will be according to what is required in standard ISO 2859-1 for each one of the trials.



In detail, if a lot doesn't comply with what is required in the electric resistance test according to the approval requirements of the reference standard, the Inspector can carry out such test to all the units that make up the lot.

If only a single spool is purchased, it must be tested according to what is indicated for a single sample.

Amount of reels	Numbers of samples	Acceptable Level	Rejection Level
2 - 8	2	0	1
9 – 15	3	0	1
16 – 25	5	0	1
26 – 50	8	0	1
51 – 90	13	0	1
91 – 150	20	1	2
151 – 280	32	1	2
281 – 500	50	2	3
501 – 1200	80	3	4
1201 - 3200	125	5	6
3201 - 10000	200	7	8

#### Table 6: Samples and Grade of Acceptance to Each of the Trials

#### 6.2 Type test

Type tests shall be performed before supplying a type of cable covered by this standard in order to demonstrate satisfactory performance characteristics to meet the intended application.

When type tests have been successfully performed on one type cable covered herein with a specific crosssection and construction characteristics, the type approval shall be accepted as valid for as long as the following conditions are met:

- a) The conductor cross-section is not larger than that of the tested cable.
- b) The cable as similar constructions as that of the tested cable, i.e. utilizes same materials, (conductor, insulation, outer sheath) and the same manufacturing process.

When design, materials or manufacturing process of the cable are changed (which might affect the performance characteristics of the cable), type approval shall be repeated.

Cables shall undergo type tests and acceptance tests for type approval.



## 6.3 Tests list for Type I and Type II cables

N°	Test	Requirements	Test Method		S	Т
	Voltage Test					
	Duration of immersion	1 h				
1	Test voltage	4 kV AC	kV AC IEC 60502-1 sub-clause 15.3 as applicable			-
	Voltage applied duration	15 min				
	Test Result	No breakdown				
2	Conductor electrical resistance	See clause 5.1	IEC 60502-1 sub-clause 15.2	Х	-	-
	Mechanical breaking load					
	verification of:					
	Phase conductors					
	16 mm <sup>2</sup>	≥190 daN				
	25 mm <sup>2</sup>	≥300 daN				
	35 mm <sup>2</sup>	≥420 daN				
3	50 mm <sup>2</sup>	≥600 daN	HD 626 Part 2 sub-clause 2.1.2	-	-	х
	70 mm <sup>2</sup>	≥840 daN				
	95 mm <sup>2</sup>	≥1140 daN				
	150 mm <sup>2</sup>	≥1800 daN				
	Neutral conductors					
	54,6 mm²	≥1660 daN				
	80 mm <sup>2</sup>	≥2100 daN				
			Constructional characteristics, markings			
			colors, and phase identification shall be			
4	Conformity to the approved type	See clause 5	inspected by visual examination.		х	_
-	Comonnity to the approved type	Oce clause 5	Dimensions, thickness, pitches and		^	
			diameters shall be measured according to			
			IEC 60811 parts 201, 202 and 203.			
	Conductor mass per unit length	The value shall	HD 605 sub-clause 2.1.13.1 or equivalent			
5	Test carried out on a phase	be recorded	standard	-	-	х
	conductor					
6	Durability of markings	HD 626-1 Part 1	HD 605 sub-clause 2.5.4	-	х	-
		Sub-clause 3.3				
	Mechanical properties of XLPE					
7	Before ageing		IEC 60811-501	-	х	-
	Minimum tensile strength	14,5 Mpa				
	Minimum elongation at break	200%				



N°	Test	Requirements	Test Method	R	S	Т
	XLPE mechanical properties					
	After ageing					
	Temperature	150 °C				
8	Duration T1	240 h	IEC 60811-501	_	-	x
Ũ	Minimum tensile strength		IEC 60811-401			
	Maximum variation T1/T0	±25%				
	Minimum elongation at break					
	Maximum variation T1/T0	±25%				
9	Hot set test of XLPE					
	Temperature	200 °C				
	Duration	15 min	IEC 60811-507	-	х	_
	Mechanical stress	0,2 Mpa			<sup>^</sup>	
	Maximum elongation under load	175%				
	Maximum residual elongation	15%				
10	Shrinkage test					
	(Complete cable)					
	L	200 mm	IEC 60811-502	_	-	х
	Duration	1 h				
	Temperature	130 °C				
	Maximum shrinkage	4%				
11	Capillarity water absorption test	The end of the				
	(Only <b>Type I</b> cables)	test piece				
		outside the	HD 626 Part 2 sub-clause 2.7.1	-	-	x
		container shall				
		show no trace of				
		water				
12	Insulation resistance at 20 °C					
	Water immersion duration	1 h	IEC 60502-1 sub-clause 17.1	-	Х	-
	Insulation constant Ki [MΩ·km]	≥10 <sup>4</sup>				
13	Insulation resistance at 90 °C					
	Water immersion duration	2 h	IEC 60502-1 sub-clause 17.2	-	-	Х
	Volume resistivity [Ω·cm]	≥10 <sup>12</sup>				
14	Carbon black content	2,5%±0,5%	IEC 60811-605	-	-	Х



## LOW VOLTAGE AERIAL BUNDLED CABLES

N°	Test	Requirements	Test Method	R	S	Т
15	Abrasion test	The samples				
		shall withstand		_	х	
		≥ 2000 turns of	HD 605 2.5.13	-	^	-
		the test rotor				
16	Test at low temperature					
	When cable D>12,5 mm					
	Elongation test at low temperature		IEC 60811-505			
	Temperature	-25 °C				v
	Minimum elongation	50%		-	-	Х
	When cable D<12,5 mm					
	Bending test at low temperature		IEC 60811-504			
	Temperature	-25 °C				
17	High voltage test					
	(Complete cable)		IEC 60502 1 Sub alauga 17.2 by water			
	Sample length approx.	≥ 20 m	IEC 60502-1, Sub-clause 17.3 by water			
	Duration of immersion	24 h	immersion as applicable.	-	-	Х
	Test voltage	10 kV AC	The test voltage shall be applied between all			
	Voltage applied duration	30 min	conductors in parallel and water.			
	Test result	No breakdown				
18	Resistance of insulation to weather	HD 626 Part 2	HD 626 Part 2, Sub-clause 2.5.2			
	conditions	, Sub-clause		-	-	Х
		2.5.2				
19	Water absorption test (Gravimetric					
	method)					
	Temperature	85 °C	IEC 60811-402	-	-	Х
	Duration	336 h				
	Maximum variation of mass	1 mg/cm <sup>2</sup>				
R: R	outine test			1		L
S: S	ample test					
T: T <u>;</u>	ype test					



## 6.4 Tests for Type III and Type IV cables

N°	Test	Requirements	Test Method	R	S	Т
1	Voltage Test					
	Duration of immersion	1 h				
	Test voltage	4 kV AC	IEC 60502-1 sub-clause 15.3 as applicable		-	-
	Voltage applied duration	15 min				
	Test Result	No breakdown				
2	Conductor electrical resistance	See clause 5.1	IEC 60502-1 sub-clause 15.2	Х	-	-
3	Mechanical breaking load	BL≥280 daN				
	verification of conductors		HD 626 Part 2 sub-clause 2.1.5	-	Х	-
	(Only for Type III cables)					
4	Conformity to the approved type	See clause 5	Constructional characteristics, markings			
			colors, and phase identification shall be			
			inspected by visual examination.		v	
			Dimensions, thickness, pitches and diameters	-	Х	-
			shall be measured according to IEC 60811			
			parts 201, 202 and 203.			
5	Conductor mass per unit length	The value shall				
	Test carried out on a phase	be recorded	HD 605 sub-clause 2.1.13.1		-	х
	conductor					
6	Durability of markings	HD 626 Part 1	HD 605 sub-clause 2.5.4	-	х	_
		Sub-clause 3.3	TID 003 Sub-clause 2.3.4		^	-
7	Mechanical properties of XLPE					
	(Insulation and sheath)					
	Before ageing		IEC 60811-501	-	Х	-
	Minimum tensile strength	14,5 Mpa				
	Minimum elongation at break	200%				
8	XLPE mechanical properties					
	(Insulation and sheath)					
	After ageing					
	Temperature	150 °C	IEC 60811-501			
	Duration T1	240 h	IEC 60811-501	-	-	х
	Minimum tensile strength					
	Maximum variation T1/T0	±25%				
	Minimum elongation at break					
	Maximum variation T1/T0	±25%				



Page 18 of 58 GSCC009 Rev. 01 11/2018

## LOW VOLTAGE AERIAL BUNDLED CABLES

N°	Test	Requirements	Test Method	R	S	Т
9	Hot set test of XLPE					
	(Insulation and sheath)					
	Temperature	150 °C				
	Duration	15 min	IEC 60811-507	-	Х	-
	Mechanical stress	0,4 Mpa				
	Maximum elongation under load	70%				
	Maximum residual elongation	10%				
10	Capillarity water absorption test (Only for <b>Type III</b> cables)	The end of the test piece outside the container shall show no trace of water	HD 626 Part 2, sub-clause 2.7.2		х	-
11	Insulation resistance at 20 °C					
	(Insulation and sheath together)		IEC 60502-1 sub-clause 17.1		х	-
	Water immersion duration	1 h			^	-
	Insulation constant $Ki$ [M $\Omega$ ·km]	≥104				
12	Insulation resistance at 90 °C					
	(Insulation and sheath together)		IEC 60502-1 sub-clause 17.2	_	_	х
	Water immersion duration	2 h		_	_	^
	Insulation constant <i>Ki</i> [MΩ·km]	≥10 <sup>3</sup>				
13	Test at low temperature for XLPE					
	(Insulation and sheath together)					
	When cable D>12,5 mm					
	Elongation test at low temperature		IEC 60811-505			
	Temperature	-25 °C		-	-	Х
	Minimum elongation	50%				
	When cable D≤12,5 mm					
	Bending test at low temperature		IEC 60811-504			
	Temperature	-25 °C				
14	High voltage test		IEC 60502-1, Sub-clause 17.3 by water			
	(On complete cable)		immersion as applicable.			
	Sample length approx.	≥ 5 m	The test voltage shall be applied between all			
	Duration of immersion	24 h	conductors in parallel and water.	-	-	Х
	Test voltage	10 kV AC				
	Voltage applied duration	30 min				
	Test result	No breakdown				



## LOW VOLTAGE AERIAL BUNDLED CABLES

N°	Test	Requirements	Test Method R S		S	Т
15	Impulse test		The sample shall be water immersed and			
	Sample length approximately	≈ 5 m	the voltage shall be applied between			
	Number of impulses	5(+) and 5 (-)	phase conductors in parallel and water			х
	Wave form of impulse	(1 to5/(50±10)μ s	connected to neutral conductor (if any).	-	-	^
	Peak value	20 kV	Publications HD 588-1			
	Test result	No breakdown				
16	Cold impact test		IEC 60811-506, extended also to XLPE			
	(Insulation and sheath together)		insulation and sheath with hammer mass	-	-	Х
	XLPE insulation and sheath	-20 °C	of 1000g			
17	Water absorption test (Gravimetric					
	method)					
	Temperature	85 °C	IEC 60811-402	-	-	Х
	Duration	336 h				
	Maximum variation of mass	5 mg/cm <sup>2</sup>				
18	Abrasion test	The samples				
		shall withstand ≥	HD 626 part 2 sub-clause 2.6.1	_	_	х
		2000 turns of	The ozo part 2 sub-clause 2.0.1	-	-	^
		the test rotor				
19	Mechanical breaking load		HD 626 Part 2 Sub-clause 2.1.5			
	verification of messenger	≥1660 daN			Х	-
	(Only for <b>Type IV</b> cables)					
20	Thermo mechanical behavior	HD 626 Part 2	HD 626 Part 2 Sub-clause 2.3.4 <sup>(3)</sup> with			
		Sub-clause	clamps DM 6020 or DM 6010 for <b>Italy</b> and	-	-	Х
		2.3.4	Romania			
21	Mechanical behavior of messenger	HD 626 Part 2	HD 626 S1 Sub-clause 2.3.5 with clams			
	with anchoring device	Sub-clause	DM 6010 for Italy and Romania	-	-	Х
	(Only for <b>Type IV</b> cables)	2.3.5				
<sup>3</sup> NC	TE: The measurement of Sgc15 and S	cm15 shall be perfo	rmed after the fifteenth cycle. The slippage of	ever	y	
she	ath shall be measured after the final cyc	cle. The thermal pro	be shall be installed in the middle of the samp	le, i.e	e. no	tes
(1) a	and (2) of HD 626 §2.3.4 must not be co	onsidered.				



Page 20 of 58 GSCC009 Rev. 01 11/2018

## LOW VOLTAGE AERIAL BUNDLED CABLES

N°	Test	Requirements	Test Method	R	S	Т
22	Thermo-gravimetric test for	It is assumed that the loss of mass and the				
	insulating materials	characteristic peak temperature for each step				
		are taken as the average of the results				
		obtained on the two test specimens.				
		During qualification tests, the values shall be	HD 605,			
		recorded.	Sub-clause	-	Х	-
		During acceptance tests, for each step the	2.5.7			
		loss of mass shall not differ by more than $\pm 10$				
		% and the characteristic peak temperatures				
		by more than $\pm$ 10 °C from the corresponding				
		values of the qualification tests				
23	Resistance of insulation to weather	No cracks on the exposed surface shall occur.	HD 626 Part			
	conditions	Breaking load and elongation shall not vary	2 Sub-clause	-	-	х
		more than 20% from the initial value	2.5.3			
24	Test at low temperature for XLPE					
	(Insulation and sheath together)					
	After ageing		IEC 60811-			
	Temperature	150 °C	401			
	Duration	240 h				
	When cable D>12,5 mm			-	-	х
	Elongation test at low temperature		IEC 60811-			
	Temperature	-25 °C	505			
	Minimum elongation	50%				
	When cabler D<12,5 mm					
	Bending test at low temperature		IEC 60811-			
	Temperature	-25 °C	504			
25	Test under fire conditions	The cable shall be classified	EN 50575			
	(Complete cable)	Minimum fire class <b>Fca</b>	sub-clause	-	-	Х
			4.1			
	outine test					
	ample test					
T: T	ype test					

## 7 GUARANTEE

Requirement of warranty will be indicated in the bid request, including periods and standards.

## 8 CONDITIONS OF SUPPLY

See in Local Section

# 9 TECHNICAL CHECK-LIST

The following chart indicates the minimum technical information that suppliers shall give before the tender.

ltem	Description	Unit	Required	Offered
1	GENERAL INFORMATION			
1.1	Supplier	-	Manufacturer information	Manufacturer information
1.2	Factory	-	Manufacturer information	Manufacturer information
2	MAIN FEATURES			
2.1	Distribution Company and Country	-		
2.2	Country Code	-		
2.3	GS Type Code			
2.4	Rated Voltage Uo/U (Umax)	[kV]		
2.4	Disposition	[n xmm <sup>2</sup> ]		
2.5	Type I, Type II, Type III or Type IV	-		
3	PHASE CONDUCTOR			
3.1	Material	-		
3.2	Nominal cross-section	[mm <sup>2</sup> ]		
3.3	Minimum Number of Wires of Conductor	-		
3.4	Minimum diameter	[mm]		
3.5	Maximum diameter	[mm]		
3.6	Maximum resistance of conductor at 20°C	[Ω/ km]		
3.7	Stranding Type	-		
4	INSULATION			
4.1	Material	-		
4.2	Nominal thickness	[mm]		
4.3	Minimum thickness	[mm]		
4.4	Color	-		
5	OUTER SHEATH (if apply)			
5.1	Material	-		
5.2	Nominal thickness	[mm]		
5.3	Minimum thickness	[mm]		
5.4	Color	-		
6	ADDITIONAL INFORMATION			
6.1	Maximum total diameter	[mm]		
6.2	Drum Type	-		
6.3	Total length	[m]		
6.4	Ampacity (See clause 5.5 for conditions)	[A]		
6.5	Weight per unit of length	[kg/km]		



## LOW VOLTAGE AERIAL BUNDLED CABLES

ltem	Description	Unit	Required	Offered
7	NEUTRAL CONDUCTOR (if apply)			
7.1	Material	-		
7.2	Nominal cross-section	[mm <sup>2</sup> ]		
7.3	Wire diameter			
7.4	Minimum Number of Wires of Conductor	-		
7.5	Minimum diameter	[mm]		
7.6	Maximum diameter	[mm]		
7.7	Maximum resistance at 20°C	[Ω/ km]		
7.8	Stranding Type	-		
8	NEUTRAL OUTER SHEATH			
8.1	Material	-		
8.2	Nominal thickness	[mm]		
8.3	Minimum thickness	[mm]		
8.4	Color	-		



## 9.1 Technical check-list examples

# 9.1.1 Type I 4x25 mm<sup>2</sup> cable

ltem	Description	Unit	Required	Offered
1	GENERAL INFORMATION			
1.1	Supplier	-	Manufacturer	Manufacturer
			information	information
1.2	Factory	-	Manufacturer information	Manufacturer information
2	MAIN FEATURES			
2.1	Distribution Company and Country	-	EE-SPAIN	
2.2	Country Code	-	330043	
2.3	GS Type Code		GSCC009/004	
2.4	Rated Voltage Uo/U (Umax)	[kV]	0,6/1	
2.5	Disposition	[n xmm <sup>2</sup> ]	4X25	
2.6	Type I, Type II, Type III or Type IV	-	Type I	
3	PHASE CONDUCTOR			
3.1	Material	-	Aluminum	
3.2	Nominal cross-section	[mm <sup>2</sup> ]	25	
3.3	Minimum Number of Wires of Conductor	-	6	
3.4	Minimum diameter	[mm]	5,6	
3.5	Maximum diameter	[mm]	6,5	
3.6	Maximum resistance of conductor at 20°C	[Ω/ km]	1,20	
0.7			Compacted circular	
3.7	Stranding Type	-	class 2	
4	INSULATION			
4.1	Material	-	XLPE	
4.2	Nominal thickness	[mm]	1,4	
4.3	Minimum thickness	[mm]	1,16	
4.4	Color	-	Black	
5	OUTER SHEATH (if apply)		NO	
5.1	Material	-	NO	
5.2	Nominal thickness	[mm]	NO	
5.3	Minimum thickness	[mm]	NO	
5.4	Color	-	NO	
6	ADDITIONAL INFORMATION			
6.1	Maximum total diameter	[mm]	Informative	
6.2	Drum Type	-	Informative	
6.3	Total length	[m]	Informative	
6.4	Ampacity (See clause 5.5 for conditions)	[A]	Calculated	
6.5	Weight per unit of length	[kg/km]	Informative	



# 9.1.2 Type II 3x150+80 mm<sup>2</sup> cable

ltem	Description	Unit	Required	Offered
1	GENERAL INFORMATION			
1.1	Supplier	-	Manufacturer information	Manufacturer information
1.2	Factory	-	Manufacturer information	Manufacturer information
2	MAIN FEATURES			internation
2.1	Distribution Company and Country	-	EE-Spain	
2.2	Country Code	-	330046	
2.3	GS Type Code		GSCC009/013	
2.4	Rated Voltage Uo/U (Umax)	[kV]	0,6/1	
2.5	Disposition	[n xmm <sup>2</sup> ]	3x150+80	
2.6	Type I, Type II, Type III or Type IV	-	Type II	
3	PHASE CONDUCTOR			
3.1	Material	-	Aluminum	
3.2	Nominal cross-section	[mm <sup>2</sup> ]	150	
3.3	Minimum Number of Wires of Conductor	-	15	
3.4	Minimum diameter	[mm]	13,9	
3.5	Maximum diameter	[mm]	15	
3.6	Maximum resistance of conductor at 20°C	[Ω/ km]	0,206	
3.7	Stranding Type	-	Compacted circular class 2	
4	INSULATION		01033 2	
4.1	Material		XLPE	
4.2	Nominal thickness	[mm]	1,8	
4.3	Minimum thickness	[mm]	1,52	
4.4	Color	-	Black	
5	OUTER SHEATH (if apply)		NO	
5.1	Material	-	NO	
5.2	Nominal thickness	[mm]	NO	
5.3	Minimum thickness	[mm]	NO	
5.4	Color	-	NO	
6	ADDITIONAL INFORMATION			
6.1	Maximum total diameter	[mm]	Informative	
6.2	Drum Type	-	Informative	
6.3	Total length	[m]	Informative	
6.4	Ampacity (See clause 5.5 for conditions)	[A]	Calculated	
6.5	Weight per unit of length	[kg/km]	Informative	



Page 25 of 58 GSCC009 Rev. 01 11/2018

## LOW VOLTAGE AERIAL BUNDLED CABLES

ltem	Description	Unit	Required	Offered
7	NEUTRAL CONDUCTOR (if apply)			
7.1	Material	-	AL2	
7.2	Nominal cross-section	[mm <sup>2</sup> ]	80	
7.3	Wire diameter	[mm]	2,32	
7.4	Minimum Number of Wires of Conductor	-	19	
7.5	Minimum diameter	[mm]	11,2	
7.6	Maximum diameter	[mm]	12	
7.7	Maximum resistance at 20°C	[Ω/ km]	0,437	
7.8	Stranding Type	-	Non-compacted circular	
8	NEUTRAL OUTER SHEATH			
8.1	Material	-	XLPE	
8.2	Nominal thickness	[mm]	1,6	
8.3	Minimum thickness	[mm]	1,34	
8.4	Color	-	Black	



# LOW VOLTAGE AERIAL BUNDLED CABLES

GSCC009 Rev. 01 11/2018

# 9.1.3 Type III 4x16 mm<sup>2</sup> cable

ltem	Description	Unit	Required	Offered
1	GENERAL INFORMATION			
1.1	Supplier	-	Manufacturer information	Manufacturer information
1.2	Factory	-	Manufacturer information	Manufacturer information
2	MAIN FEATURES		mornation	momaton
2.1	Distribution Company and Country	-	ED-Italy	
2.2	Country Code	-	339063	
2.3	GS Type Code		GSCC009/015	
2.4	Rated Voltage Uo/U (Umax)	[kV]	0,6/1	
2.4	Disposition	[n xmm <sup>2</sup> ]	4x16	
2.5	Type I, Type II, Type III or Type IV	-	Type III	
3	PHASE CONDUCTOR			
3.1	Material	-	Aluminum	
3.2	Nominal cross-section	[mm <sup>2</sup> ]	16	
3.3	Minimum Number of Wires of Conductor	-	7	
3.4	Minimum diameter	[mm]	4,6	
3.5	Maximum diameter	[mm]	5,2	
3.6	Maximum resistance of conductor at 20°C	[Ω/ km]	1,91	
3.7	Stranding Type	-	Non-compacted circular class 2	
4	INSULATION			
4.1	Material	-	XLPE	
4.2	Nominal thickness	[mm]	1,3	
4.3	Minimum thickness	[mm]	1,07	
4.4	Color	-	Black	
5	OUTER SHEATH			
5.1	Material	-	XLPE	
5.2	Nominal thickness	[mm]	0,2	
5.3	Minimum thickness	[mm]	0,1	
5.4	Color	-	Grey	
6	ADDITIONAL INFORMATION			
6.1	Maximum total diameter	[mm]	≈20	
6.2	Drum Type - 10 (GUI 102)			
6.3	Total length	[m]	750	
6.4	Ampacity (See clause 5.5 for conditions)	[A]	Calculated	
6.5	Weight per unit of length	[kg/km]	≈350	



# LOW VOLTAGE AERIAL BUNDLED CABLES

GSCC009 Rev. 01 11/2018

# 9.1.4 Type IV 3x70+54,6 mm<sup>2</sup> cable

ltem	Description	Unit	Required	Offered
1	GENERAL INFORMATION			
1.1	Supplier	-	Manufacturer information	Manufacturer information
1.2	Factory	-	Manufacturer information	Manufacturer information
2	MAIN FEATURES		Information	mornation
2.1	Distribution Company and Country	-	ED-Romania	
2.2	Country Code - 339013			
2.3	GS Type Code		GSCC009/017	
2.4	Rated Voltage Uo/U (Umax)	[kV]	0,6/1	
2.5	Disposition	[n xmm <sup>2</sup> ]	3x70+54,6	
2.6	Type I, Type II, Type III or Type IV	-	Type IV	
3	PHASE CONDUCTOR			
3.1	Material	-	Aluminum	
3.2	Nominal cross-section	[mm <sup>2</sup> ]	70	
3.3	Minimum Number of Wires of Conductor	-	12	
3.4	Minimum diameter	[mm]	9,3	
3.5	Maximum diameter	[mm]	10,2	
3.6	Maximum resistance of conductor at 20°C	[Ω/ km]	0,443	
3.7	Stranding Type	-	Compacted circular class 2	
4	INSULATION			
4.1	Material	-	XLPE	
4.2	Nominal thickness	[mm]	1,6	
4.3	Minimum thickness	[mm]	1,34	
4.4	Color	-	Black	
5	OUTER SHEATH (if apply)			
5.1	Material	-	XLPE	
5.2	Nominal thickness	[mm]	0,2	
5.3	Minimum thickness	[mm]	0,1	
5.4	Color	-	Grey	
6	ADDITIONAL INFORMATION			
6.1	Maximum total diameter [mm] ≈40			
6.2	Drum Type	-	16 (GUI 102/RO)	
6.3	Total length	[m]	750	
6.4	Ampacity (See clause 5.5 for conditions)	[A]	Calculated	
6.5	Weight per unit of length	[kg/km]	≈1000	



Page 28 of 58 GSCC009 Rev. 01 11/2018

## LOW VOLTAGE AERIAL BUNDLED CABLES

ltem	Description	Unit	Required	Offered
7	NEUTRAL CONDUCTOR (if apply)			
7.1	Material	-	AL2	
7.2	Nominal cross-section	[mm <sup>2</sup> ]	54,6	
7.3	Wire diameter	[mm]	3,15	
7.4	Minimum Number of Wires of Conductor	-	7	
7.5	Minimum diameter	[mm]	9,2	
7.6	Maximum diameter	[mm]	9,8	
7.7	Maximum resistance at 20°C	[Ω/ km]	0,630	
7.8	Stranding Type	-	Non-compacted circular	
8	NEUTRAL OUTER SHEATH			
8.1	Material	-	XLPE	
8.2	Nominal thickness	[mm]	1,6	
8.3	Minimum thickness	[mm]	1,34	
8.4	Color	-	Grey	



## LOCAL SECTION A - e-distribuzione (Italy), e- e-distributie (Romania)

ITEM	TITLE	DESCRIPTION
3.3	Local Standards	<ul> <li><u>e-</u>distribuzione (Italy), e-distributie (Romania)</li> <li>Standard PVR 006 Operational Note Vendor Rating Control: BARCODES Warranty and Traceability of Enel Distribution Materials.</li> <li>GUI 102 "Bobine per il trasporto di cavi elettrici, cavi ottici e conduttori per le linee elettriche di media e bassa tensione"</li> </ul>
3.4	Replaced Local Standards	<ul> <li><u>e-distribuzione (Italy), e-distributie (Romania)</u></li> <li>DC4182/DC4182 RO</li> <li>DC4183/DC4183 RO</li> </ul>
5.4	Constructive aspects.	e-distribuzione (Italy), e-distributie (Romania) Values are given for network design purposes Type III cables



## LOCAL SECTION A – e-distribuzione (Italy), e- e-distributie (Romania)

ITEM	TITLE	DESCRIPTION							
		e-distribuzione (Italy), e-distributie (Romania)							
		Formation		D im]		<sup>nax</sup> I <b>m]</b>	Total Mass [kg/km		d _
			Min	Max					
		2x16 mm <sup>2</sup>	7,4	8,6	16	6,8	175	550	)
		4x16 mm <sup>2</sup>	7,4	8,6	2	0	350	110	0
		Where:							
		D= Core externa	al diame	ter (insu	lation+s	heath)			
		D <sub>max</sub> = Formatior	n externa	al diame	eter ( <u>indi</u>	icative)			
		Type IV cables							
		Neu	itral cor	е ¬					
5.4	Constructive aspects.	D d d d d d d d						g	
			L	Df	Ľ	<b>)</b> n			Neutral
		Formation	[m	m]	[m	m]	Dmax	Total	core
		[n° x mm <sup>2</sup> ]	Min	Мах	Min	Мах	[mm]	Mass [kg/km]	Breaking Ioad [daN]
		3x35+54,6	10,2	11,8	12,4	13,3	33	700	1600
		3x70+54,6	12,9	14,5	12,4	13,3	40	1000	1600
		Where:							
		D <sub>f</sub> = Phase core	externa	l diamet	er (insula	ation+sh	eath)		
		D <sub>n</sub> = Neutral core	e extern	al diame	eter				
		D <sub>max</sub> = Formation	n externa	al diame	eter ( <mark>indi</mark>	icative)			



## LOCAL SECTION A – e-distribuzione (Italy), e- e-distributie (Romania)

ITEM	TITLE		DESCRIPTION		
		e-distribuzione (Italy), e-dis	tributie (Romania)		
		The ampacity and short-circuit rating estimated values shall be given for network			
		design purposes.			
		Such currents shall be cal	culated in steady state condition when installed in air		
		using the following operation	onal conditions:		
		Maximum conductor te	emperature 90 °C		
		Ambient air temperatu	re 40 °C		
		Wind speed 2 km/h			
		Solar radiation intensit	y 10 <sup>3</sup> W/m <sup>2</sup>		
		For short-circuit capacity th	e following reference values could be used:		
	Ampacity and Short-	Cross-section [mm <sup>2</sup> ]	Short circuit rating		
5.5	circuit rating	16	[ <b>kA</b> ] 1.6		
		35	7 -		
			3,2 4,5 <sup>(1)</sup>		
		54,6	·		
			6,9 s are determined using the following parameters:		
		Conductor initial temperat			
		Conductor final temperatu			
		Short circuit duration: 1 s			
		<sup>(1)</sup> For the Aluminum alloy neutral conductor the following parameter are used:			
		Conductor initial temperature: 65 °C			
		Conductor final temperature: 180 °C			
		e-distribuzione (Italy), e-dis	tributie (Romania)		
		The cable designation shal	l be the following:		
		Aluminum conductor:	A		
		Stranded compacted circular conductors: R			
		Cross-linked polyethylene insulation: E4			
5.6.1	Cable designation	Cross-linked polyethylene sheath: E4			
	seere seerg. anoth	Bundled assemble cores: X			
		Assigned voltage of the	e cable expressed in kV: Uo/U		
		Nominal cross-section	of the conductor		
		Example:			
		ARE4*E4*X-0.6/1 kV 16			



LOW VOLTAGE AERIAL BUNDLED CABLES

# LOCAL SECTION A – e-distribuzione (Italy), e- e-distributie (Romania)

ITEM	TITLE	DESCRIPTION		
5.6.2	Markings	<ul> <li>e-distribuzione (Italy), e-distributie (Romania)         The distance between the end of the mark and the beginning of the next identical mark does not exceed 550 mm.         Cables shall be provided with a marking consisting of:         <ul> <li>Property name: e-distribution or e-distributie Banat, e-distributie Dobrogea, e-distributie Muntenia</li> <li>Cable designation: see 5.6.2</li> <li>Reaction to fire class (CPR)</li> <li>Manufacturer name or trademark: XXXXX</li> <li>Identification of the production plant with a different letter of the alphabet: B</li> <li>Project index: to choose exponentially (00, 01, 02, 03). This index must be modified with every construction variation of the single core (phase or neutral).</li> <li>Year and month of manufacturing (2017 12): It could be marked over a different generatrix (position) in relation to the other parameters as long as the maximum step of 1 meter is respected. In such case ink stamping could be used.</li> <li>Fire class reaction ("CPR")</li> <li>Metric marking (0000): For Type III cables shall be made only over the core sheath of "PHASE 1". In case of Type IV cables is on the neutral conductor. The marking could be executed with ink if placed in another generatrix.</li> <li>Core identification (FASE X): To be repeated at least every 100 mm in the intervals between two consequent series of inscriptions. The core identification (FASE X) could be marked over a different generatrix (position) as long as the maximum step of 100 mm is respected. In such case ink stamping could be used.</li> <li>For Type III cables 2x16 configuration the core identification (FASE/FASE 1) could be marked over a different generatrix (position) as long as the maximum step of 100 mm is respected. In such case ink stamping could be used. For Type III cables 2x16 configuration the core identification (FASE FASE 1) could be marked</li></ul></li></ul>		



## LOCAL SECTION A - e-distribuzione (Italy), e- e-distributie (Romania)

ITEM	TITLE	DESCRIPTION				
5.6.2	Markings	e-distribuzione (Italy), e-distributie (Romania) b) Type III cables 4x16 configuration Phase core 1: e-distribuzione ARE4*E4*X-0,6/1 kV 16 CPR XXXXX B 01 2017 12 0000 FASE 1 FASE 1 Phase core 2 or 3: e-distribuzione ARE4*E4*X-0,6/1 kV 16 CPR XXXXX B 01 2017 12 FASE X FASE X Neutral core e-distribuzione ARE4*E4*X-0,6/1 kV 16 CPR XXXXX B 01 2017 12 C) Type IV cables Phase core 1, 2 or 3: e-distribuzione ARE4*E4*X*-0,6/1 kV 35 CPR XXXXX B 01 2017 12 FASE X FASE X Neutral core: e-distribuzione ARE4*-0,6/1 kV 54,6 CPR XXXXX B 01 2003 12 0000				
8	CONDITIONS OF SUPPLY	e-distribuzione ARE4*-0,6/1 kV 54,6 CPR XXXXX B 01 2003 12 0000         e-distribuzione (Italy), e-distributie (Romania)         The maximum length and reel type for each configuration of cable are depicted in the following table:				



## LOCAL SECTION A - e-distribuzione (Italy), e- e-distributie (Romania)

ITEM	TITLE	DESCRIPTION
8	CONDITIONS OF SUPPLY	<ul> <li><u>e-distribuzione (Italy), e-distributie (Romania)</u></li> <li>Following standard EN 50575, the CE marking and labelling shall be in accordance with the general principles set out in Article 30 of regulation (EC) No. 765/2008 and shall be affixed visibly, legibly and indelibly to the product labels affixed to the reels, coils or drums.</li> <li>In compliance with standard EN 50575 in particular annex V of the EU Construction Products Regulation n° 305/2011 (CPR) the supplier shall elaborate a Declaration of performance (DoP) and shall dispose a CE marking in function of the assessment and verification of constancy of performance (AVCP).</li> </ul>



## LOCAL SECTION B – CODENSA

ITEM	TITLE	DESCRIPTION
3.4	Replaced Local Standards	<u>Enel Distribución Colombia</u> E-BT-002 "Cables preensamblados para lineas aereas en baja tension" ET115 CABLE MULTIPLEX (Duplex, Triplex, Cuadruplex) DE ALUMINIO AISLADO TIPO XLPE 600 V"
5.6.2	Markings	<ul> <li>In order to avoid accidents, the phase and neutral cores shall be identified by printed stripes or adhesive labels or in the outer surface with the following colors:</li> <li>Yellow, Blue and Red.</li> <li>On each meter of length, the following information shall be marked: <ul> <li>Manufacturer's name or trademark</li> <li>BOG-CUN</li> <li>Nominal cross sectional area (in mm2) and material of phase and neutral conductors</li> <li>Material and voltage class (Uo/U) KV</li> <li>Year of manufacture XXXX</li> <li>Sequential meters markings m</li> </ul> </li> <li>Example:</li> <li>MANUFACTURER – BOG-CUN – 1x54,6mm2 AAAC + 3x95mm2 AAC - XLPE 0.6/1KV – 2017 – XXX m</li> </ul>
8	CONDITIONS OF SUPPLY	Packaging and Labelling The cable shall be delivered by the manufacturer on a wooden or metal spool, which will not be returned, as per maximum and minimum dimensions indicated in Table 8 and in accordance with Figure 10.1. The total length of the cable supplied may not be less than that requested in the purchase order and shall not be longer by any more than 5%. In addition, there will be some special packaging requirements as indicated further ahead. The maximum gross weight of the packaged spool must not exceed 3500 kg. The ends of the cables on each spool must be protected with caps or hoods that prevent the entry of moisture. These ends internally secured to the spools, must be mechanically protected against possible damages resulting from handling and transportation of each spool, leaving both ends accessible through the use of an internal helix or reel on each spool.



## LOCAL SECTION B – CODENSA

ITEM	TITLE	DESCRIPTION				
8	CONDITIONS OF SUPPLY	When the distance between the origin of manufacture and the purchaser's storage area involves only one means of transport and a distance of less than 200 km, the use of the internal helix will be required only on spools of conductors with a diameter greater than or equal to 120 mm <sup>2</sup> ; this does not make them exempt from the moisture protection on both visible ends of the conductor, mechanical protection, and careful handling of the spools. Temporarily, some of the batches of cables can be requested restricting them to 2,000 m of maximum length per spool and/or pre-joined, as per the Purchase Order. The wooden spools shall be treated according to the international requirements for the control of plant disease, avoiding the compounds "Pentachlorophenol" and "Creosote". The treatment must include, at least: highly toxic to xylophagous organisms, high penetration and holding power, chemical stability, non-corrosive substances to metals nor should they affect the physical characteristics of wood.				
		$A^{(1)}$ B $C^{(1)}$ $D^{(2)}$ Emmmmmmmm1730(3)112080(4)Notes:(1)Maximum value(2)Minimum value(3)Two times the minimum cable curvature radius for transport300 or 180mm according to type of drum (large or small respectively)				


#### LOCAL SECTION C - Enel Distribución Chile

ITEM	TITLE	DESCRIPTION						
3.4	Replaced Local Standards	<u>Enel Distribución Chile</u> E-BT-002 "Cables preensamblados líneas aéreas en baja tensión"						
		<u>Enel Distribución</u> Values are give Type I Cables Aluminum condu	en for ne				borted	
		Formation [n° x mm <sup>2</sup> ]		D <sub>f</sub> m] Max	<i>D<sub>max</sub></i> [mm]	Total Mass kg/km	Breaking Ioad [daN]	
5.4	Constructive aspects.	In X mining       Min       Max       Immining       kg/km       [daN]         2x16       7       7,9       15,2       170       384         Where:         D= Core external diameter (insulation)         Dmax= Formation external diameter         Type II Cables.         Aluminum conductor XLPE insulated cables supported by an aluminum alloy         XLPE insulated messenger.         Neutral core         Image: State of the state of						iinum alloy



LOW VOLTAGE AERIAL BUNDLED CABLES

## LOCAL SECTION C – Enel Distribución Chile

TITLE	DESCRIPTION								
	Enel Distribució	n Chile							
		D <sub>f</sub> [mm]		<i>D</i> <sub>n</sub> [mm]			Total	Neutral core	
	[n° x mm <sup>2</sup> ]	Min	Мах	Min	Мах	[mm]	Mass kg/km	Breaking load [daN]	
Constructive	3x25+54,6	8,4	9,6	12,4	13,3	32	530	1690	
	3x35+54,6	9,8	10,9	12,4	13,3	34	650	1690	
aspects.	3x50+54,6	10,9	12,3	12,4	13,3	35	765	1690	
	3x70+54,6	12,9	14,0	12,4	13,3	39	1020	1690	
	3x95+54,6	14,6	16,0	12,4	13,3	43	1270	1690	
	$D_f$ = Phase core external diameter (insulation) $D_n$ = Neutral core external diameter $D_{max}$ = Formation external diameter								
Marking	<ul> <li><u>Enel Distribución Chile</u></li> <li>Phases:</li> <li>Phase conductors shall be identified by ribs, by numbers or by letters.</li> <li>In case of ribs, each phase conductor will have 1, 2 or 3 ribs respectively, with a maximum height of 0.5 mm and a ribs separation of 4 mm approximately.</li> <li>In case of numbers or letters they can be made by printing or embossing on the outer surface of the cable. The maximum separation between markings is 50 cm.</li> <li>When printed markings are used, they shall be printed in a color which contrasts with the cable color. The numbers or letters shall be clearly identifiable and durable. Durability shall be checked by the test specified in sub-clause 2.5.4 of HD 605.</li> <li>Neutral:</li> <li>The outer surface of the cable must be identified either by embossing or printing with a 1m maximum separation between markings. The marking must be durable an must contain the following information:</li> <li>Manufacturer's name or trademark</li> <li>Enel</li> <li>Nominal cross sectional area (in mm2) and material of phase and neutral conductors</li> <li>Material and voltage class (Uo/U) KV</li> <li>Year of manufacture XXXX</li> <li>Sequential meters markings m</li> <li>Example:</li> </ul>								
	Constructive aspects.	Constructive aspects.Enel Distribución Formation [n° x mm²]3x25+54,6 3x35+54,6 3x50+54,6 3x70+54,6 3x95+54,6 Where: Dr = Phase core Dn = Neutral cor Dmax = FormationDr = Phase core Dn = Neutral cor Dmax = FormationBreel Distribución Phases: Phase conductor In case of ribs, of maximum heigh In case of ribs, of maximum heigh In case of numi outer surface of When printed m with the cable cor Durability shall b Neutral: The outer surface of When printed m 	Constructive aspects.Enel Distribución ChileImage: Constructive aspects.Image: Constructive Image: Constructive ax25+54,6Image: Constructive (Image: Constructive) (Image: Constructive) (Image: Constructive)Constructive aspects.Image: Constructive Image: Constructive)Image: Constructive Image: Constructive)State: Constructive aspects.Image: Constructive Image: Constructive Image: Constructive)Image: Constructive Image: Constructive Image: Constructive Image: Constructive Image: Construction Chile Image: Construction	Marking       Enel Distribución Chile         Marking       Image: Sequential meters marking:         Marking	Marking       Enel Distribución Chile         Image: Sequencial Marking       Image: Sequencial meters         Marking       Image: Sequencial meter         Marking       Image: Sequencial meter	Marking       Enel Distribución Chile         Narking       Enel Distribución Chile         Image: Sector Secto	Marking       Enel Distribución Chile         Narking       Formation [n° x mm²]       Nin       Max       Min       Max         3x25+54.6       8.4       9.6       12.4       13.3       32         3x35+54.6       9.8       10.9       12.4       13.3       34         3x50+54.6       10.9       12.3       12.4       13.3       34         3x50+54.6       10.9       12.3       12.4       13.3       34         3x50+54.6       14.6       16.0       12.4       13.3       39         3x50+54.6       14.6       16.0       12.4	Enel Distribución Chile         Constructive aspects.       Enel Distribución Chile         3x25+54,6       8,4       9,6       12,4       13,3       32       530         3x35+54,6       9,8       10,9       12,4       13,3       34       650         3x50+54,6       10,9       12,4       13,3       34       650         3x50+54,6       12,9       14,0       12,4       13,3       35       765         3x70+54,6       12,9       14,0       12,4       13,3       33       1020         3x95+54,6       14,6       16,0       12,4       13,3       34       1270         Where:       D:= Phase core external diameter (insulation)       D:= Phase core external diameter       Dmax       Enel Distribución Chile         Phase       Phase core external diameter       Enel Distribución Chile       Phases       Phase conductors shall be identified by ribs, by numbers or by letters         In case of ribs, each phase conductor will have 1, 2 or 3 ribs respecting in case of numbers or letters they can be made by printing or emb outer surface of the cable. The maximum separation between marking         In case of numbers or letters they can be identified either by embossing with the cable color. The numbers or letters shall be clearly identifiable Durability shall be checked by the test specified in sub-clause 2.5.4 or Neutral:	



## LOCAL SECTION C - Enel Distribución Chile

ITEM	TITLE	DESCRIPTION
		<u>Enel Distribución Chile</u> <b>PACKAGING AND LABELLING</b> The conductor will be delivered by the manufacturer in wooden or steel reels, which will not be returned, according to maximum and minimum dimensions shown in Table below and according to Figure.
		$A^{(1)}$ B $C^{(1)}$ $D^{(2)}$ E
		mm mm mm mm
		1730 (3) 1120 80 (4)
8	CONDITIONS OF SUPPLY	Notes: (4) Maximum value (5) Minimum value (6) Two times the minimum cable curvature radius for transport (7) 300 or 180mm according to type of drum (large or small respectively)
		The total length of the conductor given on each drum must not be less than the requested in the purchase order and shall not exceed by more than 1 %.
		The maximum gross weight of the packed drum is 3,500 kg.
		It should protect the ends of each cable with caps to prevent moisture ingress and
		must be internally secured to the spool ends, and must be mechanically protected
		against possible damages from the handling and transport of each drum.
		The hole for handling the drums must be round, center, with a diameter of 80mm
		and with a metallic flange on each side of the drum (centered at the hole).
		The wooden reels will be treated according to international requirements for pest
		control, avoiding the compound " Pentachlorophenol " and " Creosote " . Treatment
		should include, at least : high toxicity to decay organisms, high penetration and holding power, chemical stability, non-corrosive to metals and substances affecting
		physical characteristics of the wood and weather protection .
		The cable must be coiled in uniform layers and the last layer must be protected with
		a coating of impermeable material.



## LOCAL SECTION C - Enel Distribución Chile

<ul> <li>wooden spools. An equivalent system is to be used on the steel spools. The stav are to be fastened by steel or plastic bands.</li> <li>2. Show the correct direction for unwinding the spools, by means of an arrow locate on the sides.</li> <li>3. Have a stainless steel nameplate on each side of the spool. Each nameplate v show the following information (as a minimum), in Spanish. The following data v</li> </ul>	ITEM	TITLE	DESCRIPTION			
<ul> <li>8 SUPPLY</li> <li>Name of the Manufacturer</li> <li>Country of origin of the batch</li> <li>The words: "ENEL GROUP"</li> <li>Purchase Order number</li> <li>Type, class and nominal insulation voltage</li> <li>Conductor Material and nominal cross-sectional area (in mm2) of cable</li> <li>Number of the spool within the delivered batch</li> <li>Net weight and gross weight, in kg.</li> </ul>		CONDITIONS OF	<ul> <li><u>Enel Distribución Chile</u> The reels must: <ol> <li>Be protected by wooden staves on the exterior, which are to be secured to the wooden spools. An equivalent system is to be used on the steel spools. The staves are to be fastened by steel or plastic bands.</li> <li>Show the correct direction for unwinding the spools, by means of an arrow located on the sides.</li> <li>Have a stainless steel nameplate on each side of the spool. Each nameplate will show the following information (as a minimum), in Spanish. The following data will be required:</li> <li>Name of the Manufacturer</li> <li>Country of origin of the batch</li> <li>The words: "ENEL GROUP"</li> <li>Purchase Order number</li> <li>Type, class and nominal insulation voltage</li> <li>Conductor Material and nominal cross-sectional area (in mm2) of cable</li> <li>Number of the spool within the delivered batch</li> </ol></li></ul>			



## LOCAL SECTION D – EDESUR

ITEM	TITLE	DESCRIPTION
3.3	Local Standards	<u>EDESUR</u> IRAM 2263 "Cables preensamblados con conductors de aluminio aislados con politileno reticulado para lineas aereas de hasta 1,1 kV"
8	CONDITIONS OF SUPPLY	EDESUR The reels must meet the requirements of the IRAM 9590-1 standard



ITEM	TITLE	DESCRIPTION						
3.4	Replaced Local Standards	E-BT-002: CABLES PREENSAMBLADOS PARA LÍNEAS AÉREAS EN BAJA TENSIÓN <u>Type I cables</u>						
5.4	Constructive aspects.	aspects. Where: D= Core external diameter (insulation) D <sub>max</sub> = Formation external diameter (reference va <b>Type II Cables</b> . Aluminum conductor XLPE insulated cables sup XLPE insulated messenger.						minum alloy
			messen Itral cor					



5.5       Ampacity and Short-         design purposes.       Such currents shall be calculated in steady state condition when insusing the following operational conditions:         .       Maximum conductor temperature 90 °C         .       Ambient air temperature 40 °C         .       Wind speed 2 km/h         .       Solar radiation intensity 10 <sup>3</sup> W/m <sup>2</sup> The following estimated values could be used as reference for aluminum <b>Cross-section [mm<sup>2</sup>] [kA]</b>						
5.4       Constructive aspects.       Formation [n° x mm²]       Min       Max       Min       Max       Imm]       Mass kg/km         5.4       aspects.       3x35+54,6       9,8       11,0       12,5       13,3       34       650         3x95+54,6       14,6       16,0       12,5       13,3       43       1270         Where:       Dr = Phase core external diameter (insulation)       Dn = Neutral core external diameter       Dmax = Formation external diameter         Dmax = Formation external diameter       The ampacity and short-circuit rating estimated values shall be giver design purposes.         Such currents shall be calculated in steady state condition when insusing the following operational conditions:       Maximum conductor temperature 90 °C         •       Ambient air temperature 40 °C       •       Wind speed 2 km/h         •       Solar radiation intensity 10 <sup>3</sup> W/m²       The following estimated values could be used as reference for aluminu <b>Cross-section [mm²]</b> Short circuit rating <b>KA</b> 16       1.52	Neutral core Breaking Ioad [daN]					
5.4       aspects.       aspe						
aspects.       3x95+54,6       14,6       16,0       12,5       13,3       43       1270         Where:       Df = Phase core external diameter (insulation)       Dn = Neutral core external diameter       Dmax = Formation external diameter         Dmax = Formation external diameter       The ampacity and short-circuit rating estimated values shall be giver design purposes.         Such currents shall be calculated in steady state condition when in:       using the following operational conditions:         Maximum conductor temperature 90 °C       Ambient air temperature 40 °C         Wind speed 2 km/h       Solar radiation intensity 10 <sup>3</sup> W/m <sup>2</sup> The following estimated values could be used as reference for aluminu         Cross-section [mm <sup>2</sup> ]       Short circuit rating [kA]         16       1.52	1690					
Dr = Phase core external diameter (insulation)         Dn = Neutral core external diameter         Dmax = Formation external diameter         The ampacity and short-circuit rating estimated values shall be giver design purposes.         Such currents shall be calculated in steady state condition when insusing the following operational conditions:         Maximum conductor temperature 90 °C         Ampacity and Short-         Mapacity and Short-         Ampacity and Short-         Ampacity and Short-	1690					
5.5       Ampacity and Short-         design purposes.       Such currents shall be calculated in steady state condition when insusing the following operational conditions:         .       Maximum conductor temperature 90 °C         .       Ampacity and Short-	n for network					
circuit rating       35       3,33         95       9,03         54.6       4,5         The short circuit capacities are determined using the following parame         Conductor initial temperature: 90 °C         Conductor final temperature: 250 °C         Short-circuit duration: 1 s	The ampacity and short-circuit rating estimated values shall be given for network design purposes.         Such currents shall be calculated in steady state condition when installed in air using the following operational conditions:         • Maximum conductor temperature 90 °C         • Ambient air temperature 40 °C         • Wind speed 2 km/h         • Solar radiation intensity 10 <sup>3</sup> W/m <sup>2</sup> The following estimated values could be used as reference for aluminum cables         Cross-section [mm <sup>2</sup> ]         [kA]         16       1,52         35       3,33         95       9,03         54.6       4,5         The short circuit capacities are determined using the following parameters:         Conductor final temperature: 90 °C         Conductor final temperature: 250 °C         Short-circuit duration: 1 s         (¹) For the Aluminum alloy neutral conductor the following parameter are used:					
Conductor final temperature: 180 °C						



ITEM	TITLE	DESCRIPTION
		The cable designation shall be the following:
		Aluminum conductor: AL
		Cross-linked polyethylene insulation: XLPE
		• Rated voltage: 0,6/1(1,2) kV
		Nominal cross-sectional area in mm <sup>2</sup>
5.6.1	Cable designation	Nominal cross-sectional area in mm <sup>2</sup> of neutral cable and type material.
		Example:
		AL-XLPE- 0,6/1 (1,2) kV 3x95mm <sup>2</sup> + 1x54.6mm2 AAAC
		Stranded compacted aluminum conductor, cross-linked polyethylene insulation,
		for nominal voltage 0.6/1 kV, section and neutral supported of aluminum alloy
		non-compacted.
		Phases:
		All the phase conductors shall be permanently differentiated with independent
		identification. Their identification shall be by means of:
		Embossed numbersm letters or longitudinal ribs extracted longitudinally from the
		sheath, allowing to clearly identify each one of the phases.
		In case of numbers or letters they can be made by engraving or in relief above the
		surface on the outer surface of the cable.
		The maximum separation between markings is 50 cm. In the case of ribs, each one
		of the phase cables will have 1, 2 or 3 ribs, respectively, with a minimum height of
		0.5 mm and a proximate spacing between ribs of 4 mm.
		The street lighting conductors (with a cross-section equal to 16 mm2 shall not have
		any identification.
5.6.2	Markings	Neutral support cable:
		The marking of the neutral support can be made by engraving or in relief above the
		surface on the outer surface of the cable at intervals of 1 (one) meter in length, with
		the following information:
		Name of Distribution Company (XXXX)
		Manufacturer's name (NNN)
		Cable designation (see 5.6.1)
		Year and month of manufacture
		Sequential marking by meter.
		Marking example:
		XXXX - NNN — AL-XLPE- 0,6/1 (1,2) kV 3x95mm2 + AAAC 1x54.6mm2 - 2017-
		02 – YYYY m



ITEM	TITLE	DESCRIPTION
8	CONDITIONS OF SUPPLY	<ul> <li>Enel Distribución Perú</li> <li>The cable will be delivered by the manufacturer in wood or metal drum, which will not be returned , according to maximum and minimum dimensions shown in Table xxx and according to Figure N° xxx.</li> <li>The wooden spools will be treated according to international requirements for pest control , avoiding the compound "Pentachlorophenol " and " Creosote " . Treatment should include, at least : high toxicity to decay organisms , high penetration and holding power , chemical stability, non-corrosive to metals and substances affecting physical characteristics of the wood and weather protection</li> <li>The total length of the driver given on each reel may not be less than requested in the purchase order and shall not exceed by more than ± 5%. The maximum gross weight of the reel is packed 2,500 kg o 3500 kg</li> <li>The two ends of the insulated cable must be tightened up firmly to the internal part of the creel, they must be accessible and must be fully sealed with a hood or insulating material in order to prevent humidity from wetting the cables. The ends of the conductors shall be mechanically protected against potential damage produced by the handling and transportation of each reel.</li> <li>The spindle hole to handle the reels must be circular, centered in its axle, and with a minimum diameter of 80 millimeters, with a metal flange on each side of the reel (centered in the hole).</li> <li>The cable must be coiled in uniform layers and the last layer must be protected with a coating of impermeable material.</li> <li>Be protected by wooden staves on the exterior, which are to be secured to the wooden spools. An equivalent system is to be used on the steel spools. The staves are to be fastened by steel or plastic bands.</li> <li>Show the correct direction for unwinding the spool, by means of an arrow located on the sides.</li> <li>Have a stainless steel nameplate on each side of the spool. Each nameplate will show the following info</li></ul>



ITEM	TITLE	DESCRIPTION				
		<ul> <li>Number of the spool within the delivered batch Cable length (m)</li> <li>Initial matric labeled in cable</li> <li>Final, metric labeled in cable</li> <li>Conductor cross-section (mm<sup>2</sup>)</li> <li>Cable type Insulation material and type</li> <li>Manufacturing Standard</li> <li>Rated insulation voltage: Uo / U (Umax) kV</li> <li>Purchase order number</li> <li>Net weight / kg)</li> <li>Weight of one meter of cable (kg)</li> <li>Coil Weight (Kg)</li> <li>Coil dimension in mm.</li> <li>Gross Weight (kg)</li> <li>Coil Dimensions (mm)</li> </ul>				
8	CONDITIONS OF SUPPLY	ACULEBO 550 mm				
		Figure N° 1 Trial type				
		A <sup>(1)</sup> B C <sup>(1)</sup> D <sup>(2)</sup> E				
		mm mm mm mm				
		1730 (3) 1120 80 (4)				
		able N° 1 Trial Dimension Notes:				
		<ol> <li>Maximum value.</li> <li>Minimum value</li> <li>B Double the minimum cable curvature radius for transportation, in accordance with Manufacturer specifications.</li> <li>300 or 180 mm, in accordance with the type of spool (large or small, respectively).</li> </ol>				



ITEM	TITLE	DESCRIPTION								
		a) UNE 21030-0: 0	Conductores a	aislados, cable	eados en haz, o	de tensión asignada				
		0,6/1 kV, para líneas de distribución, acometidas y usos análogos. Parte 0:								
		Índice								
		b) UNE 21030-1: Conductores aislados, cableados en haz, de tensión asignada								
3.3	Local standards	0,6/1 kV, para líneas de distribución, acometidas y usos análogos. Parte 1:								
5.5	Local standards	Conductores de aluminio.								
		c) UNE 211435 "Guía para la elección de cables eléctricos de tensión asignada								
		superior o igual a 0,6/1 kV para circuitos de distribución"								
		d) UNE 21167 "B	obinas de r	nadera para	cables aislado	os de transporte y				
		distribución. Ca	racterísticas g	jenerales"						
		The following maximum diameters shall be satisfied:								
		Min Max								
			Cross-	External	External					
	5.1 Conductor		section	Diameter	Diameter					
			[mm²]	[mm]	[mm]					
			16	7,0	7,9					
5.1			25	8,4	9,6					
			50	10,9	12,3					
			95	15	16,5	-				
		-	150	17,9	19,5	-				
		-	54.6 80	12,4 14,8	13,0 15,8	_				
		L	00	14,0	10,0					
		For Type I & Type	II cables the	e phase core	s shall be bun	dled to the left "S"				
		(anti-clockwise) wi	thout sufferi	ng any torsio	n.					
		The lay length sha	ll be the follo	owing:						
			Туре	I	Туре II					
	Constructive	Cross-section	Maximun	n lay Max	kimum lay					
5.4	aspects.	[mm²]	lengtl	n	length					
	uspecio.		[mm]		[mm]					
		16	400		-					
		25	450		550					
		50	530		725					
		95	700		850					
		150	900		1000					



ITEM	TITLE	DESCRIPTION
		For all uses of cables, the maximum current-carrying permitted for conductors
		must be in accordance with Low-Voltage Electrotechnical Regulation (REBT),
		approved by R.D. 842/2002, of 2 Augus,t and Standard UNE211425.
		The ampacity estimated values shall be given for network design purposes.
		Such currents shall be calculated in the following steady state conditions:
	Amposity and	A single circuit (3F+N) installed outdoors.
5.5	Ampacity and	Far from any heat source.
	Short-circuit rating	Protected from the sun.
		Maximum conductor temperature 90 °C.
		Ambient air temperature 40 °C.
		For short-circuit rating the following condition shall be used:
		<ul> <li>Initial conductor temperature 90 °C</li> </ul>
		<ul> <li>Final conductor temperature 250 °C</li> </ul>
5.6.1	Cable designation	The designation of the cables will be carried out by means of an acronym that, in
		the order mentioned below, will indicate the following:
		Constructive type:
		R that will designate the XLPE insulation
		Z that will designate visible bundle assembled cores
		<ul> <li>Assigned voltage of the cable which, expressed in kV, will designate the</li> </ul>
		values Uo and U in the form <b>0.6/1 kV.</b>
		Number of conductors and their nominal cross section.
		Between the number of conductors and the section, the sign ${f x}$ will be
		interspersed. In case of a conductor of reduced section, the section of this one will
		follow the one of the main conductors separated by a slash.
		<ul> <li>Nature of the conductors and eventually of the messenger if it acts as a neutral conductor.</li> </ul>
		After the cross section of the conductors the designation <b>AI</b> is placed. If the neutral conductor is made of aluminum, silicon and magnesium alloy, the
		designation <b>AIm</b> will follow the cross section thereof.
		Designation example of a 0,6/1kV neutral supported cable with three phase conductors of Aluminum with 95 mm <sup>2</sup> cross section and a neutral conductor of
		aluminum, silicon and magnesium alloy with 54.6 mm <sup>2</sup> cross section. RZ 0,6/1 kV 3 x 95 Al/54,6 Alm
		NZ 0,0/1 NY 3 X 33 AI/34,0 AIIII



ITEM	TITLE	DESCRIPTION
5.6.2	Markings	The conductors shall have on the outer surface of the insulating cover, the following marks: • Phase conductors. Figures 1, 2 or 3 with a underscore bellow, inverted 180° alternately, and with a mark spacing of not more than 100mm, as indicated in the following image: • • • • • • • • • • • • • • • • • • •



ITEM	TITLE	DESCRIPTION
6	TEST CLASSIFICATION	All test shall be performed in compliance with standard UNE 21030
8	CONDITIONS OF SUPPLY	The permitted tolerance range for a cable is ± 3% of the length indicated in the order; lower lengths could be accepted for a maximum of 10% of the cables that make up the delivery lot (same transport document), provided that each is at least 100m long; in the calculation of this 10%, the sample cables whose length has been reduced due to the acceptance tests are excluded. Reels shall be in compliance with the Standard UNE 21167 "Bobinas de Madera para cables asilados de trasnporte y distribucion" <b>a)</b> Protections The cables must be protected in such a way as to prevent damage or tampering during transport and handling, also within the sphere of ENEL. If the Supplier uses a type of protection as an alternative to staves, it must not be made with materials that during disposal are classifiable as hazardous waste; in any case, all protections that are alternatives to staves must be explicitly approved by ENEL during certification or during the tender process. The free ends of the cable must be properly protected against the penetration of water and moisture during transport, storage (which may also be outdoors) and lying. The finished and inspected cable drums at the Supplier's plant cannot be parked without staves or equivalent protections in zones exposed to bad weather (sun, rain, etc.) and to accidental impacts unless for the time necessary for their staving or similar protection. Unless otherwise provided in the purchase order letter, the protection (staving or other) of drums must be executed 100%. The spacing between the external layer of the cable and the staving must be sufficient for preventing damage to the cable and in any case never less than <b>50 mm</b> ; to comply with said prescription, sizes of length reduced up to the minimum allowed can be preferred, if necessary.



ITEM	TITLE	DESCRIPTION
8	CONDITIONS OF SUPPLY	<ul> <li>b) Marking and tara.</li> <li>On the outer surface of at least one of the covers of the drum transport, the following information must be indicated in clearly legible and indelible characters, plus ordering information, where applicable: <ul> <li>Name and registered address of the manufacturer.</li> <li>Cable Type.</li> <li>The effective length of the cable.</li> <li>Order Number.</li> <li>Number of drum.</li> <li>Year of manufacture (last two digits).</li> <li>Number of production order.</li> <li>Direction of rotation of the drum (arrow).</li> <li>Direction of unwinding (if the drum wrapped).</li> <li>Gross weight, net and tare of the drum.</li> </ul> </li> <li>c) Transport.</li> <li>In order to facilitate unloading, drums should be arranged in the vehicle with a distance between the covers for inputting the charging and discharging means, so that either can be discharged with handling means with forks.</li> <li>d) Photographic documentation</li> <li>A side view photo and a front view photo showing the empty drum, the drum with wound cable without external cover, the drum complete with external cover (for a total of at least 6 photos) and the detailed view of the identification plate where the drum and supply data are provided (at an enlargement level such as to allow the information photographed to be read).</li> </ul>



## LOCAL SECTION G - ENEL DISTRIBUIÇÃO (BRASIL)

ITEM	TITLE	DESCRIPTION
3.3	Replaced local standards	<ul> <li>E-BT-002</li> <li>PM-R 1796 R-05</li> <li>PM-R 208.01.2</li> <li>PM-R 208.10.0</li> <li>NTC-27 - Review 2</li> </ul>
5.6.2	Markings	<ul> <li>The outer sheath should be printed by printer with an inscription high aligned characters or contiguous.</li> <li>The distance between the end of a mark and the beginning of the next one will be less than or equal to 550 mm and shall contain, in the order listed. the following inscriptions: <ul> <li>The property stands</li> <li>The acronym of ENEL</li> <li>Voltage between Uo and U (kV)</li> <li>Cross-section.</li> <li>The name or trademark of the manufacturer</li> <li>The identification letter of the manufacturing</li> <li>The year and month of manufacture</li> <li>The metric indicated only in phase 1; also supports sealed ink. Alternatively to the aforementioned method, it could be stamped at a distance less than 1 meter.</li> <li>Identification of the phase, repeated at least 100 mm in the interval between two successive of entries.</li> </ul> </li> <li>Printing example core phase 1: ENEL DISTRIBUIÇÃO CEARÁ ARE4E4X 0,6/1kV 150 XXXXXX 2007 12 0000 FASE 1 FASE 1)</li> </ul>



## LOW VOLTAGE AERIAL BUNDLED CABLES

ITEM	TITLE	DESCRIPTION
8	CONDITIONS OF SUPPLY	Packaging and Labelling Cables shall be delivered on spools made of wood or metal, such spool will not be returned. Characteristics are indicated in Figure A, dimensions are depicted in Table A. The total length of the supplied cable shall not be less than that requested in the purchase order and shall not be longer by any more than 5%. The maximum gross weight of the packaged spool must not exceed 3500 kg. The ends of the cables on each spool must be protected with caps or hoods that prevent the entry of moisture. These ends internally secured to the spools, must be mechanically protected against possible damages resulting from handling and transportation of each spool, leaving both ends accessible through the use of an internal helix or reel on each spool. When distance between manufacturing facilities and distribution company storage center is less than 200 km and is necessary only one mean of transportation, It is mandatory to use internal helix for cables cross-section greater of equal to 120 mm <sup>2</sup> .However, moisture protection on both visible ends of the cables, mechanical protection, and careful handling shall be applied. Some Purchase orders could request 2,000 m of maximum length per spool and/or pre-joined cables. Spools made of wood shall be treated according to the international requirements for the control of plant disease, avoiding the compounds "Pentachlorophenol" and "Creosote". The treatment must include, at least: highly toxic to xylophagous organisms, high penetration and holding power, chemical stability, non-corrosive substances to metals that could affect the physical characteristics of wood.



## LOCAL SECTION G – ENEL DISTRIBUIÇÃO (BRASIL)

ITEM	TITLE	DESCRIPTION										
		e = 50 mm for stranding machine Figure A Dimensions:										
		$A^{(1)} \qquad B \qquad C^{(1)} \qquad D^{(2)} \qquad E$										
		2000 <sup>(3)</sup> 1120 80 <sup>(4)</sup>										
8	CONDITIONS OF SUPPLY	<ul> <li>Table A</li> <li>Notes: <ol> <li>Maximum value.</li> <li>Minimum value.</li> <li>Two times the minimum bending radius indicated by the supplier.</li> <li>30 or times the minimum bending radius indicated by the supplier.</li> <li>30 or 180 mm according to spool type (large or small, respectively)</li> </ol> </li> <li>The spools must contain: <ul> <li>An external protection built with wooden flanges fixed on the wooden spools or some equivalent for metal spools, being secured with tapes or straps.</li> <li>Indication with an arrow of the rolling direction.</li> <li>A stainless steel plate for identification purposes. Such plate shall be applied in both flanges and shall have the following information (in Portuguese): <ol> <li>Manufacturer name</li> <li>Country of origin</li> <li>ENEL RIO/ENEL CEARÁ/ENEL GOIÁS (according to purchase)</li> <li>Purchase order N°</li> <li>Rated Voltage Uo/U (Umax)</li> <li>Insulation material</li> <li>Cable cross-section [mm²]</li> <li>Spool number of the corresponding delivered batch</li> <li>Net and gross weight [kg]</li> <li>Configuration type (unipolar, triplex, quadruplex).</li> <li>Cable length [m]</li> </ol> </li> </ul></li></ul>										



Page 55 of 58

LOW VOLTAGE AERIAL BUNDLED CABLES

GSCC009 Rev. 01 11/2018

# COMMON LIST

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GS Type Code	Country	Country Code	Formation [mm <sup>2</sup> ]	Cable Type	Conductor material	Minimum number of wires in the conductor	Minimum Conductor diameter [mm]	Maximum Conductor diameter [mm]	Insulation material	Insulation nominal thickness [mm]	Insulation minimum thickness [mm]	Insulation color	Sheath Material	Sheath nominal thickness [mm]	Sheath minimum thickness [mm]	Sheath color	Messenger material	Minimum number of wires in the messenger	Minimum messenger diameter [mm]	Maximum messenger diameter [mm]	Messenger nominal insulation thickness [mm]	Messenger minimum insulation thickness [mm]
GSCC009/001	ED-Argentina	0101- 0472	2x16	I	Aluminum	6	4,6	5,2	XLPE	1,2	0,98	Black	-	-	-	-	-	-	-	-	-	-
GSCC009/001	ED-Chile	330189	2x16	I	Aluminum	6	4,6	5,2	XLPE	1,2	0,98	Black	-	-	-	-	-	-	-	-	-	-
GSCC009/001	ED-Peru	T330102	2x16	I	Aluminum	6	4,6	5,2	XLPE	1,2	0,98	Black	-	-	-	-	-	-	-	-	-	-
GSCC009/001	EE-Spain	330042	2x16	I	Aluminum	6	4,6	5,2	XLPE	1,2	0,98	Black	-	-	-	-	-	-	-	-	-	-
GSCC009/002	ED-Argentina	0101- 0471	4x16	I	Aluminum	6	4,6	5,2	XLPE	1,2	0,98	Black	-	-	-	-	-	-	-	-	-	-
GSCC009/004	EE-Spain	330043	4x25	I	Aluminum	6	5,6	6,5	XLPE	1,4	1,16	Black	-	-	-	-	-	-	-	-	-	-
GSCC009/004	RJ-CE-GO-Brazil	Т330080	4x25	I	Aluminum	6	5,6	6,5	XLPE	1,4	1,16	Black	-	-	-	-	-	-	-	-	-	-
GSCC009/005	CO-Colombia	T330117	1x35+54,6	П	Aluminum	6	6,6	7,5	XLPE	1,6	1,34	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/006	CO-Colombia	T330114	2x25+54,6	П	Aluminum	6	5,6	6,5	XLPE	1,4	1,16	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/007	CO-Colombia	T330115	2x50+54,6	П	Aluminum	6	7,7	8,6	XLPE	1,6	1,34	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/008	CO-Colombia	T330116	3x25+54,6	II	Aluminum	6	5,6	6,5	XLPE	1,4	1,16	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/008	ED-Argentina	0101- 0248	3x25+54,6	П	Aluminum	6	5,6	6,5	XLPE	1,4	1,16	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/008	ED-Chile	330190	3x25+54,6	П	Aluminum	6	5,6	6,5	XLPE	1,4	1,16	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/009	CO-Colombia	Т330019	3x35+54,6	П	Aluminum	6	6,6	7,5	XLPE	1,6	1,34	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/009	ED-Chile	330191	3x35+54,6	П	Aluminum	6	6,6	7,5	XLPE	1,6	1,34	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/009	ED-Peru	Т330099	3x35+54,6	П	Aluminum	6	6,6	7,5	XLPE	1,6	1,34	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/009	RJ-CE-GO-Brazil	Т330078	3x35+54,6	П	Aluminum	6	6,6	7,5	XLPE	1,6	1,34	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/010	ED-Argentina	0101- 0249	3x50+54,6	П	Aluminum	6	7,7	8,6	XLPE	1,6	1,34	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/010	ED-Chile	330192	3x50+54,6	II	Aluminum	6	7,7	8,6	XLPE	1,6	1,34	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/010	EE-Spain	330044	3x50+54,6	П	Aluminum	6	7,7	8,6	XLPE	1,6	1,34	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/010	RJ-CE-GO-Brazil	т330079	3x50+54,6	П	Aluminum	6	7,7	8,6	XLPE	1,6	1,34	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/011	CO-Colombia	T330118	3x70+54,6	11	Aluminum	12	9,3	10,2	XLPE	1,8	1,52	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/011	ED-Chile	330193	3x70+54,6	II	Aluminum	12	9,3	10,2	XLPE	1,8	1,52	Black	-	_	-	-	AL2	7	9,2	9,8	1,6	1,34



LOW VOLTAGE AERIAL BUNDLED CABLES

Page 56 of 58 GSCC009 Rev. 01 11/2018

GS Type Code	Country	Country Code	Formation [mm2]	Cable Type	Conductor material	Minimum number of wires in the conductor	Minimum Conductor diameter [mm]	Maximum Conductor diameter [mm]	Insulation material	Insulation nominal thickness [mm]	Insulation minimum thickness [mm]	Insulation color	Sheath Material	Sheath nominal thickness [mm]	Sheath minimum thickness [mm]	Sheath color	Messenger material	Minimum number of wires in the messenger	Minimum messenger diameter [mm]	Maximum messenger diameter [mm]	Messenger nominal insulation thickness [mm]	Messenger minimum insulation thickness [mm]
GSCC009/012	CO-Colombia	T330001	3x95+54,6	Ш	Aluminum	15	11	12	XLPE	1,8	1,52	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/012	ED-Argentina	0101- 0247	3x95+54,6	Ш	Aluminum	15	11	12	XLPE	1,8	1,52	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/012	ED-Chile	310168	3x95+54,6	Ш	Aluminum	15	11	12	XLPE	1,8	1,52	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/012	ED-Peru	T330098	3x95+54,6	н	Aluminum	15	11	12	XLPE	1,8	1,52	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/012	EE-Spain	330045	3x95+54,6	н	Aluminum	15	11	12	XLPE	1,8	1,52	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/012	RJ-CE-GO-Brazil	T330021	3x95+54,6	Ш	Aluminum	15	11	12	XLPE	1,8	1,52	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/013	RJ-CE-GO-Brazil	T330068	3x150+80	п	Aluminum	15	13,9	15	XLPE	1,8	1,52	Black	-	-	-	-	AL2	19	11,2	12	1,8	1,52
GSCC009/013	CO-Colombia	T330119	3x150+80	Ш	Aluminum	15	13,9	15	XLPE	1,8	1,52	Black	-	-	-	-	AL2	19	11,2	12	1,8	1,52
GSCC009/013	ED-Argentina	0101- 0251	3x150+80	п	Aluminum	15	13,9	15	XLPE	1,8	1,52	Black	-	-	-	-	AL2	19	11,2	12	1,8	1,52
GSCC009/013	EE-Spain	330046	3x150+80	Ш	Aluminum	15	13,9	15	XLPE	1,8	1,52	Black	-	-	-	-	AL2	19	11,2	12	1,8	1,52
GSCC009/014	ED-Italy	339061	2x16	Ш	Aluminum	7	4,6	5,2	XLPE	1,3	1,07	Black	XLPE	0,2	0,10	GREY	-	-	-	-	-	-
GSCC009/014	Romania	339061	2x16	ш	Aluminum	7	4,6	5,2	XLPE	1,3	1,07	Black	XLPE	0,2	0,10	GREY	-	-	-	-	-	-
GSCC009/015	ED-Italy	339063	4x16	ш	Aluminum	7	4,6	5,2	XLPE	1,3	1,07	Black	XLPE	0,2	0,10	GREY	-	-	-	-	-	-
GSCC009/015	Romania	339063	4x16	ш	Aluminum	7	4,6	5,2	XLPE	1,3	1,07	Black	XLPE	0,2	0,10	GREY	-	-	-	-	-	-
GSCC009/016	ED-Italy	339012	3x35+54,6	IV	Aluminum	6	6,6	7,5	XLPE	1,6	1,34	Black	XLPE	0,2	0,10	GREY	AL2	7	9,2	9,8	1,6	1,34
GSCC009/016	Romania	339012	3x35+54,6	IV	Aluminum	6	6,6	7,5	XLPE	1,6	1,34	Black	XLPE	0,2	0,10	GREY	AL2	7	9,2	9,8	1,6	1,34
GSCC009/017	ED-Italy	339013	3x70+54,6	IV	Aluminum	12	9,3	10,2	XLPE	1,6	1,34	Black	XLPE	0,2	0,10	GREY	AL2	7	9,2	9,8	1,6	1,34
GSCC009/017	Romania	339013	3x70+54,6	IV	Aluminum	12	9,3	10,2	XLPE	1,6	1,34	Black	XLPE	0,2	0,10	GREY	AL2	7	9,2	9,8	1,6	1,34
GSCC009/018	ED-Peru	T330103	3x35+2x16+54,6	Ш	Aluminum	6	6,6	7,5	XLPE	1,6	1,34	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/019	ED-Peru	T330100	3x95+2x16+54,6	Ш	Aluminum	15	11	12	XLPE	1,8	1,52	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34



## LOW VOLTAGE AERIAL BUNDLED CABLES

Page 57 of 58 GSCC009 Rev. 01 11/2018

GS Type Code	Country	Country Code	Manufacturing features	Use	TAM DESCRIPTION							
GSCC009/001	ED-Argentina	0101-0472	Self-supporting	Distribution	LV AERIAL CABLES Self-supporting AI 2x16 Type I							
GSCC009/001	ED-Chile	330189	Self-supporting	Distribution	LV AERIAL CABLES Self-supporting AI 2x16 Type I							
GSCC009/001	ED-Peru	T330102	Self-supporting	Distribution	LV AERIAL CABLES Self-supporting AI 2x16 Type I							
GSCC009/001	EE-Spain	330042	Self-supporting	Distribution	LV AERIAL CABLES Self-supporting AI 2x16 Type I							
GSCC009/002	ED-Argentina	0101-0471	Self-supporting	Distribution	LV AERIAL CABLES Self-supporting AI 4x16 Type I							
GSCC009/004	EE-Spain	330043	Self-supporting	Distribution	LV AERIAL CABLES Self-supporting AI 4x25 Type I							
GSCC009/004	RJ-CE-GO-Brazil	T330080	Self-supporting	Distribution	LV AERIAL CABLES Self-supporting AI 4x25 Type I							
GSCC009/005	CO-Colombia	T330117	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported AI 1x35+54,6 Type II							
GSCC009/006	CO-Colombia	T330114	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported AI 2x25+54,6 Type II							
GSCC009/007	CO-Colombia	T330115	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported AI 2x50+54,6 Type II							
GSCC009/008	CO-Colombia	T330116	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported AI 3x25+54,6 Type II							
GSCC009/008	ED-Argentina	0101-0248	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported AI 3x25+54,6 Type II							
GSCC009/008	ED-Chile	330190	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported AI 3x25+54,6 Type II							
GSCC009/009	CO-Colombia	T330019	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported AI 3x35+54,6 Type II							
GSCC009/009	ED-Chile	330191	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported AI 3x35+54,6 Type II							
GSCC009/009	ED-Peru	T330099	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported AI 3x35+54,6 Type II							
GSCC009/009	RJ-CE-GO-Brazil	T330078	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported AI 3x35+54,6 Type II							
GSCC009/010	ED-Argentina	0101-0249	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported AI 3x50+54,6 Type II							
GSCC009/010	ED-Chile	330192	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported AI 3x50+54,6 Type II							
GSCC009/010	EE-Spain	330044	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported AI 3x50+54,6 Type II							
GSCC009/010	RJ-CE-GO-Brazil	T330079	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported AI 3x50+54,6 Type II							
GSCC009/011	CO-Colombia	T330118	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported AI 3x70+54,6 Type II							
GSCC009/011	ED-Chile	330193	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported AI 3x70+54,6 Type II							
GSCC009/012	CO-Colombia	T330001	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported AI 3x95+54,6 Type II							
GSCC009/012	ED-Argentina	0101-0247	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported AI 3x95+54,6 Type II							
GSCC009/012	ED-Chile	310168	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported AI 3x95+54,6 Type II							
GSCC009/012	ED-Peru	T330098	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported AI 3x95+54,6 Type II							
GSCC009/012	EE-Spain	330045	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported AI 3x95+54,6 Type II							
GSCC009/012	RJ-CE-GO-Brazil	T330021	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported AI 3x95+54,6 Type II							
GSCC009/013	RJ-CE-GO-Brazil	T330068	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported AI 3x150+80 Type II							

	GLOBAL STANDARD	Page 58 of 58
enei	LOW VOLTAGE AERIAL BUNDLED CABLES	GSCC009 Rev. 01 11/2018

GS Type Code	Country	Country Code	Manufacturing features	Use	TAM DESCRIPTION
GSCC009/013	CO-Colombia	T330119	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported AI 3x150+80 Type II
GSCC009/013	ED-Argentina	0101-0251	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported AI 3x150+80 Type II
GSCC009/013	EE-Spain	330046	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported AI 3x150+80 Type II
GSCC009/014	ED-Italy	339061	Self-supporting	Distribution	LV AERIAL CABLES Self-supporting AI 2x16 Type III
GSCC009/014	Romania	339061	Self-supporting	Distribution	LV AERIAL CABLES Self-supporting AI 2x16 Type III
GSCC009/015	ED-Italy	339063	Self-supporting	Distribution	LV AERIAL CABLES Self-supporting AI 4x16 Type III
GSCC009/015	Romania	339063	Self-supporting	Distribution	LV AERIAL CABLES Self-supporting AI 4x16 Type III
GSCC009/016	ED-Italy	339012	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported AI 3x35+54,6 Type IV
GSCC009/016	Romania	339012	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported AI 3x35+54,6 Type IV
GSCC009/017	ED-Italy	339013	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported AI 3x70+54,6 Type IV
GSCC009/017	Romania	339013	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported AI 3x70+54,6 Type IV
GSCC009/018	ED-Peru	T330103	Neutral supported	Distribution & Public Illumination n=0,1,2	LV AERIAL CABLES Neutral supported AI 3x35+2x16+54,6 Type II
GSCC009/019	ED-Peru	T330100	Neutral supported	Distribution & Public Illumination n=0,1,2	LV AERIAL CABLES Neutral supported AI 3x95+2x16+54,6 Type II